



# BEAUTY CRAFT SURFACES IMPORTANT!

**TO INSTALLER:** This product has been factory inspected and delivered to you in good condition. Installation reconfirms your acceptance that at time of delivery product quality was acceptable in every respect.  
**INSTALLATION CONSTITUTES ACCEPTANCE**

**(Please read FIRST, not afterwards, when site joining with cabinets in place.)**

Test the join dry without glue by setting up the tops level so that joins can come together without stress. If necessary pack the top of cabinets to ensure this. If the top has a slight bow you can help level it by anchoring one side of the join (front & back) with fixing screws to the cabinets. **Refer Fig.1**

Set tops to dish slightly towards join. **Refer Fig.2**

After leveling tops, slip them apart and apply glue to both edges. Make sure that adequate glue is applied.

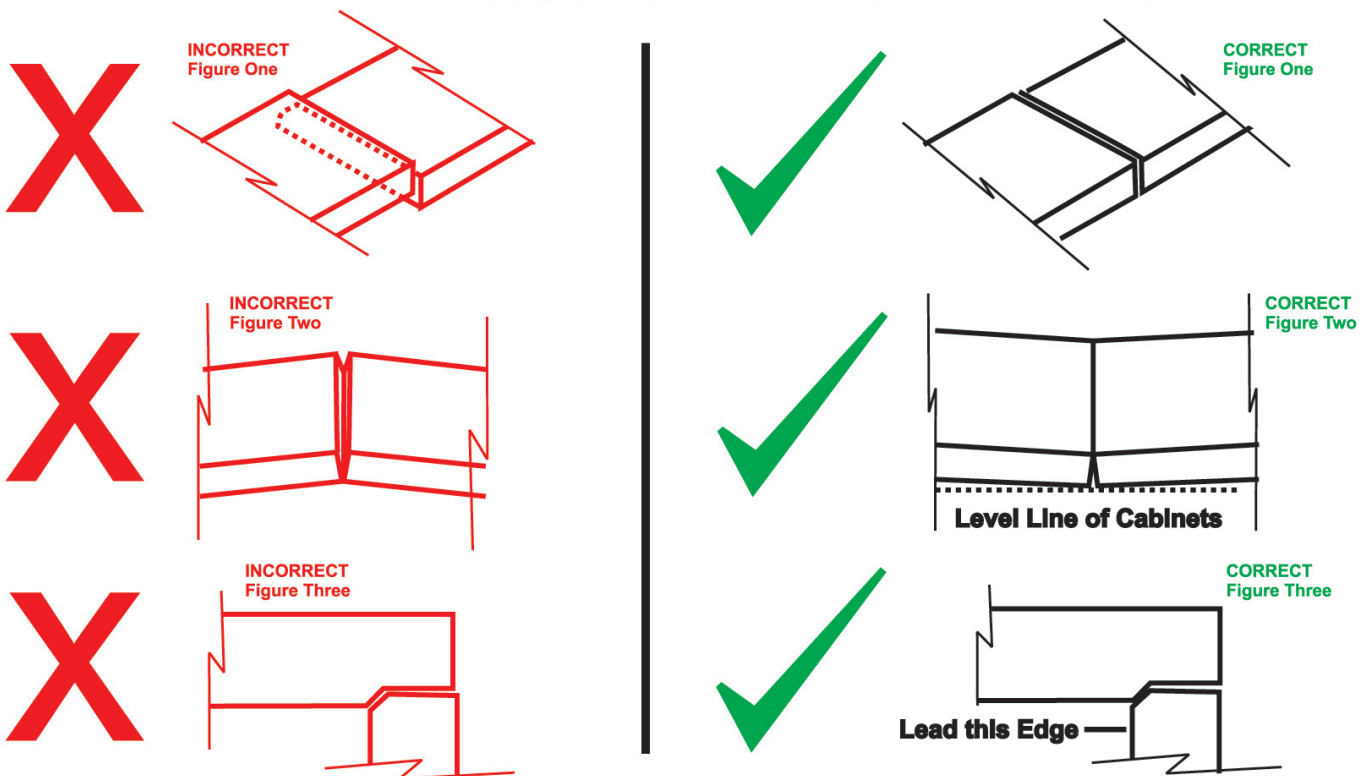
Bring the tops back together and clamp with toggle bolts, making sure the front edges of the tops are moderately tight. This can best be done by making the return top edge slightly lead the main top. Do not over tighten the toggles. **Refer Fig.3.**

With a piece of dense end grain wood, tap along edge of join to level the two edges of the laminate. Tighten the toggles firmly and at this stage it will be necessary to apply weight to the join area to maintain a slight dish towards join. This is of utmost importance to make sure the edges of the laminate remain tight and give you a nice join. Do not over tighten the toggles as this may force the laminate to chip or lift at the join. During join tightening overlay a level across the join to ensure you do not peak the join giving an unlevel finished surface.

Many glues can foam or expand while setting (usually within the first 15 minutes) so revisit the join for glue expansion or other changes to ensure the join can be tidied, adjusted or cleaned before final glue set.

When cleaning excess glue about the join use a mild solvent (britolite) that will not react to the laminate to tidy up any glue spills on the top. Always test solvents first for any undue reaction. This must be done prior to glue hardening as after that a glue sheen can be left that is hard to remove. Avoid using the solvent directly on the join line. Do not excessively rub the top in a single spot or use an abrasive as this will affect sheen level and become noticeable.

## USE TOOGLES FROM INSERT TO ASSEMBLE SITE JOIN



### Disclaimer :-

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