

## What is Compact Laminate?

LAMINEX® COMPACT laminates are an innovative and durable decorative panel made from thermosetting resins, homogeneously reinforced with cellulose fibres and manufactured under high pressure and temperature. As such, the panels are strong, self supporting, moisture resistant and durable. The standard panel thickness is I3mm. Panels have a black core that when machined, presents a distinctive black edge. LAMINEX COMPACT laminates have an integrated decorative surface, available in selected options from the LAMINEX colour palette and LAMINEX innovations® range.



#### Where can it be used?

LAMINEX COMPACT *laminate* can be used in vertical or horizontal applications across a broad spectrum of interior applications. Just some of the uses include: shower and toilet cubicles, interior wall linings, tabletops, laboratory worktops, lockers, office furniture, cabinets and kitchen benchtops. The options are virtually endless.



## How does it perform?

**LAMINEX COMPACT** *laminate* is beautiful in appearance and can take rough treatment. It is extremely scratch, wear, stain, moisture and impact resistant. When durability and functionality are a premium, there's no better selection and the range is backed with a 10 year warranty.

## LAMINEX® COMPACT laminate

The excellent mechanical and physical properties of **LAMINEX COMPACT** *laminate* makes it ideal for use in all public and leisure places and for furniture requiring durability in design. A self-supporting panel that can be used with minimal structural support, providing a clean, uninterrupted, minimal look. It's ideal for horizontal and vertical design driven applications. The range of colours has been selected from the **LAMINEX** *colour palette* meaning that panels can easily integrate and coordinate with many other products and surfaces from the **LAMINEX** brand.

**LAMINEX COMPACT** *laminate* has a high resistance to organic solvents such as acetone, toluene, xylene and similar substances. The panels are also resistant to disinfectants and cleaning chemicals as well as food juices and dyes, which affect neither the properties nor the appearance.



## **Specifications**

STANDARD SHEET SIZE	STANDARD THICKNESS	TYPICAL APPLICATIONS
1835 x 1820mm 3670 x 1820mm	13mm	Shower & Toilet Cubicles  Office Worktops  Interior Wall Cladding  Lockers  Kitchen Benchtops & Cabinetry  Educational Furniture  Durable Furniture

## **LAMINEX COMPACT** *laminate*

## Inspire Your Commercial Space

**LAMINEX COMPACT** *laminates* are a decorative panel designed for interior use across an incredibly broad range of applications. It is durable, immensely practical and perfect for design driven applications. With a contemporary palette of colours and finishes to work with, **LAMINEX COMPACT** *laminate* provides the ultimate in beauty, strength and practicality.

Manufactured using









# **LAMINEX COMPACT** *laminate material properties*

PROPERTY	UNIT	COMPACT LAMINATE PROPERTIES		STANDARD*
T KOT EKT T	ONT	MULTIPURPOSE	INNOVATIONS	STANDARD
Physical Properties				
Specific Gravity (minimum)	Kg/m³	1350	1350	EN 438-4
Weight 13mm thickness	Kg/m²	18.5	18.5	
Panel Tolerance				EN 438-4
Length	mm	+/-5	+/-5	
Width	mm	+/_5	+/_5	
Thickness 13mm	mm	+/_0.60	+/_0.60	
Flatness	mm/m	<b>≤3</b>	≤3	
Optical Properties				AS/NZS 2924.1
Colour Stability	Grey Scale	Minimum 4	Minimum 4	
	Blue Wool Scale	Minimum 6	Minimum 6	
Stain Resistance Groups 1 and 2	Rating	Pass	Pass	
Stain Resistance Groups 3 and 4	Rating	Pass	Pass	
Mechanical Properties				
Modulus of Elasticity	Мра	≽9000	≥9000	EN 438-4
Tensile Strength	Мра	≽60	≽60	EN 438-4
Flexural Strength	Мра	>80	>80	EN 438-4
Craze Resistance	Rating	Pass	Pass	AS/NZS 2924.1
Impact Resistance	cm	Pass	Pass	AS/NZS 2924.1
Immersion in Boiling Water	-	Pass	Pass	AS/NZS 2924.1
Scratch Resistance#	N	Pass	Pass	AS/NZS 2924.1
Stability at Elevated Temperature	%	Pass	Pass	AS/NZS 2924.1
Wear Resistance	Cycles	Pass	Pass	AS/NZS 2924.1
Wet Heat Resistance at 100°C	Rating	Pass	Pass	EN 438-4
Steam Resistance	Rating	Pass	Pass	AS/NZS 2924.1
Thermal Properties				
Thermal Conductivity Coefficient	W/mK	+/_0.3	+/_0.3	DIN 52612
Cigarette Burns	Rating	Pass	Pass	AS/NZS 2924.1
Dry Heat at 180°C	Rating	Pass	Pass	AS/NZS 2924.1
Fire Properties				
Fire Hazard Indicies	Range			AS/NZS 1530.3
Ignitability	0 - 20	10	12	
Spread of Flame	0 - 10	0	0	
Heat Evolved	0 - 10	2	4	
Smoke Developed	0 - 10	4	3	
Cone Calorimeter				AS/NZS 3837
Group Number	1-3	3	3	
Average Specific Extition Area	m²/Kg	8	31	
* AS/NZS 2924.1: compact general purpos	se standard (CGS) materia	I type. # Minimum 1N for d	larker colours.	

## **LAMINEX COMPACT** *laminate added benefits*

#### Minimise Waste

The standard sizes of **LAMINEX COMPACT** *laminate* are well adapted to practical requirements so that cutting waste is kept to a minimum. Combined with the standard thicknesses, they offer economical optimisation for any project requirement.

## Workability

Standard tools for hardwood can be used for machining or processing such as sawing, drilling and routing. Neither the surface nor the sawn edges need to be protected or sealed. Panels will present a distinctive black edge.

## Care and Cleaning

The non-porous surface is easy to clean. For general cleaning of standard interior applications, household cleaners, water or soap are highly recommended. The use of abrasive or polishing materials should not be used.

## Handling and Storage

For safe material handling and storage procedures refer to The Laminex Group Product Catalogue or visit www.thelaminexgroup.co.nz

For further information including technical and fabrication details refer to The Laminex Group product catalogue or visit www.thelaminexgroup.co.nz

### Standard Offer Details

MULTIPURPOSE COMPACT LAMINATE		
Finish	Natural	
Colours	11 Standard Colours	
Fire Resistance	Not Standard	
Thickness	13mm	
Decorated	Double Sided	
Core	Black	
Panel Dimension	3670 x 1820mm 1835 x 1820mm	

INNOVATIONS COMPACT LAMINATE		
Finish	Natural	
Colours	1 Standard Colour	
Fire Resistance	Not Standard	
Thickness	13mm	
Decorated	Double Sided	
Core	Black	
Panel Dimension	3670 x 1820mm 1835 x 1820mm	



For more product information, samples or order enquiries please contact Freeform Laminates: tel: 03-343 1515 email: sales@freeform.co.nz fax: 03-343 1518 web: www.freeform.co.nz

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